

PWC • Sleeves



Model	Years	LA Sleeve Part No.	Advanced Sleeve Part No.
Arctic Cat			
650cc All models	1993-96	FL5237SL \$96.03	
900cc Tigershark Monte Carlo	1995-96	FL5281SL 76.5mm \$98.27 FL5281BSL 80.5mm \$131.27	3297FA 76.5mm \$101.34
1000cc Tigershark Daytona Monte Carlo			3204FA 81mm \$101.34 3087FA 85mm \$92.82
Kawasaki			
300cc		KA951HSL 1986-94 \$101.30	
440cc		KA630SL Alum. 1976-81 \$101.30 KA835SL Iron 1982-90 \$96.03	
475cc Big Bore Kit All models		KA630HSL 112.68	
550cc All models	All years up to 1990	KA5033SL 1986-90 \$96.03	3227FA 1986-90 \$101.34
550cc All models	1991-96	KA5135SL \$96.03	
650cc All models	All	KA999SL 1986-96 \$101.30	3043FA 1986-96 \$119.77
750cc All models	Thru 1995	SX KA5166SL 1993-95 \$96.03 SXI, ZXI KA5280SL 1993-95 \$98.26	SX 3080FA 1993-95 \$101.34 SXI, ZXI 3242FA 1993-95 \$105.91 SS, SX 3080FB 83-85.5mm \$105.91

Model	Years	LA Sleeve Part No.	Advanced Sleeve Part No.
Kawasaki			
750cc All Models	1996-02	SX KA5166SL 1996 \$96.03 SXI, ZXI KA5280SL 1996 \$98.26	SX 3080FA 1996 \$101.34 SXI, ZXI 3242FA 1996 \$105.91 SS, SX 3080FB 1996 83-85.5mm \$105.91
750cc Sxi 800 SX-R	1996-02 2003-04		3242FA 1996 82.50mm \$105.91 3080FB 1996 82.96mm \$105.91
900cc All models	1995-04	KA5283SL 1995-06 \$98.27	3228FA 1996 \$101.34
1100cc All models	2001-04		3036FA \$101.34
1200cc Ultra 150	All		3293FA 1995-04 \$101.34
Polaris			
650cc All models		FL5191SL 1992-96 \$96.03	3229FA 65-66mm 1992-96 \$101.34
700cc All models		Hurricane FL5300SL 1996-97 \$96.03 SL, SLT FL5341SL 1996-97 \$102.52	SL 3211FA 1996-97 \$101.34
750cc All models		SL, SLT FL5239SL 1993-96 \$96.03	SL, SLT 3243FA 1993-96 69-.75 - 70.75mm \$101.34 3281FA 1995-97 71.25 - 72mm \$101.34
780cc All models		SL, SLT, SLX FL5302SL 1995-97 \$96.03	SL, SLT, SLX 3281FA 1995-97 \$101.34
785cc SLX Pro	1997-01	FL5342SL 1998-98 \$98.27	
900cc All models		FL5305SL 1996-97 \$98.27	
1050cc All models		FL5300SL 1996-97 \$96.03	3211FA 1996-97 \$101.34
1200cc All models			3321FA 1999-04 \$101.34

Fuel Management

Crankshafts

Cams/Valves

Clutch

Top End

European

Honda

Kawasaki

KTM

Polaris

Suzuki

Yamaha

PWC

Sleeves

Rings

Accessories

Apparel

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Sea-Doo			
580cc All models		FL5102SL Longer finger port 1988 \$106.39	
		FL5125SL Shorter finger port 1988-96 \$103.95	
650cc All models		FL5244SL 1993-95 \$106.39	3241FA 1993-95 \$105.91
718cc All models		FL5268SL 1995-03 \$98.26	
780cc All models		FL5290SL 1995-03 \$91.82	3059FA 1995-04 \$105.91
950cc All models			3203FA 88-90mm 1997-05 \$105.91 3203FB 91mm 1997-05 \$105.91
Yamaha			
500cc All Models		YA5025SL 1987-92 \$101.31	3307SA 1987-92 \$105.91
650cc All models		YA5176SL 1991-97 \$98.27	
701cc All models		Raider YA5284SL 1994-04 \$98.27	Blaster, Runner 3054FA 1994-04 \$105.91 Raider, SuperJet 3215FA 1995-08 \$105.91
760cc All models		YA5304SL 1996-00 \$91.82	3233FA 84-85mm 1996-00 \$101.34
784cc All 800's XL XLT GP	All	YA5356SL 1998-04 \$98.27	3291FA 1998-04 \$101.34
1100cc WaveRaider 100 WaveVenture	1995-97 1996-97	YA5282SL \$98.27	3053FA \$101.34
1200cc GP1200 XL1200 SUV	1997-99 1998 All Years		3234FA 84-85mm 1997-99 \$101.34 4000FB 85.5-86mm 1997-99 \$119.77
1200cc GP1200 XL1200	2000 and up 1999 and up		3286FA 1999-00 \$101.34

Sleeves • Off-Road Cycle & ATV



Model	Years	Sleeve Part #	Price	Cyl. Type
HONDA • Motorcycle • 2-Stroke				
CR80R	1988-02	3101FA	\$109.34	AC
CR125R	1996-99	3259FA	\$116.54	AC
CR125R	2001	3377FA	\$116.54	AC
CR125R	2002	3418FA	\$116.54	AC
CR125R	2003	3433FA	\$116.54	AC
CR250R	1989	3132FA	\$151.50	AC
CR250R	1990-91	3133FA	\$151.50	AC
CR250R	1995-96	3103FA	\$151.50	AC
CR250R	1997-98	3220FA	\$151.50	AC
CR250R	1999-00	3280FA	\$151.50	AC
CR250	2002-04	3361FA	\$151.50	AC
HONDA • Motorcycle • 4-Stroke				
XR100	1992-06	3078FA	\$92.87	CI
XR400	1996-04	3236FA	\$101.34	RS
XR400 Big Bore	1996-04	3052FA	\$101.34	AC
HONDA • ATV • 4-Stroke				
TRX300 2-Valve	1988-00	H5062SL	\$82.50	RS
TRX300 4-Valve	1993-03			
TRX400 EX Big Bore 89mm	1999-08	3052FA	\$101.34	RS
TRX400EX Sportax	1999-08	3236FA	\$101.34	RS
TRX450 Foreman ES	1998-01	3409FA	\$106.18	RS
Foreman S	1998-01			
Foreman FE ES	2004-05			
FM Foreman S	2002-04			
KAWASAKI • Motorcycle • 2-Stroke				
KX65	2000-09	3402FA	\$112.88	AC
KX80	1991-94	3049FA	\$109.34	AC
KX80	1998-00	3267FA	\$109.34	AC
KX85	2001-09	3296FA	\$109.34	AC
KX100	1995-97	3171FA	\$109.34	AC
KX100	1998-09	3248FA	\$109.34	AC
KX125	1990-91	3048FA	\$116.54	AC
KX125	1996-97	3331FA	\$116.54	AC
KX125	1998-99	3337FA	\$116.54	AC
KX125	2001	3356FA	\$116.54	AC
KX250	1998-99	3289FA	\$151.50	AC
KX250	2000-01	3407FA	\$151.50	AC
KX500	1989-04	3161FA	\$151.50	AC
KAWASAKI • Motorcycle • 4-Stroke				
KLX400	2003-04	3287FA	\$111.47	AC
KLX400 440 Big Bore	2000-04	3481FA	\$140.40	CI
KAWASAKI • ATV • 4-Stroke				
KXF400	2003	3287FA	\$111.47	AC
KXF400 440 Big Bore	2000-04	3481FA	\$140.40	CI
POLARIS • ATV • 4-Stroke				
Predator 104.75-107.5mm	2003-06	3458FA	\$111.47	AC

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SUZUKI • Motorcycle • 2-Stroke				
RM65 44.5mm-46.5mm	2003-06	3402FA	\$112.88	AC
RM100	2003-05	3171FA	\$109.34	AC
RM125	1981	FL722SL	\$113.30	CI
RM125	1994-96	3156FA	\$116.54	AC
RM125	1998-99	3299FA	\$116.54	AC
RM125	2000-03	3425FA	\$121.80	AC
RM250	2000-02	3306FA	\$151.50	AC
SUZUKI • Motorcycle • 4-Stroke				
DRZ400	2000-08	3287FA	\$111.47	AC
DRZ400 440 Big Bore	2000-07	3481FA	\$140.40	AC
SUZUKI • ATV • 4-Stroke				
LT250R	1987	3148FA	\$145.66	CS
LT-Z 400	2003-08	3287FA	\$111.47	AC
LT-Z 400 Big Bore	2003-08	3481FA	\$140.40	AC
YAMAHA • Motorcycle • 2-Stroke				
YZ80	1993-01	3177FA	\$109.34	CI
YZ125	1996-98	3183FA	\$116.54	AC
YZ125	1999-01	3217FA	\$116.54	AC
YZ125	2002	3422FA	\$116.54	AC
YZ250	1999-07	3332FA	\$151.50	AC
YAMAHA • Motorcycle • 4-Stroke				
YZ250F	2000-02	YA5424SL	\$99.49	AC
YZ250F	2001-05	3305FA	\$103.30	AC
SRX600 TT600 XT600 Tenere 600 95-98mm	1983-96	3191FA	\$106.18	RS
SRX600 TT600 XT600 Tenere 600 101mm	1983-96	3192FA	\$106.18	RS
YAMAHA • ATV • 2-Stroke				
YFS200 Blaster	1988-06	3100FA	\$121.80	CS
YFZ350 Banshee	1987-04	3061FA	\$121.80	CI
YAMAHA • ATV • 4-Stroke				
YFM250 Raptor YFM250 SE Raptor YFM250 SE Custom Raptor	2008	4425FB	\$143.75	AC
YFM350X Warrior YFM350 Raptor	1987-08	3107FA	\$98.26	RS
YFZ450	2004-08	3428FA	\$115.08	AC
YFM660F Grizzly	1998-02	3191FA	\$106.18	AC
YFM660F Grizzly	1998-01	3192FA	\$106.18	AC
YFM660R Raptor YFM660F Grizzly	2001-05 2002-08	3347FA	\$106.18	RS

*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original cylinder has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original cylinder has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original cylinder has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

Sleeves • Street Bikes



Model	Years	Sleeve Part #	Price
HONDA			
CB750 2-Valve, Stock	1973-77	H15SL	\$96.56
CB750F	1969-78		
CB750K	1969-78		
CB750 4-Valve Overbore to 985cc	1979-82	H113SL	\$72.38
CB900F Overbore to 1063cc	1979-82	H113SL	\$72.38
CBR900 72-74mm Bore	1992-99	3005FA	\$83.97
CB1100 Stock Block	1982-84	H118SL	\$72.18
KAWASAKI			
GPZ750 Ninja 750R ZN750 Ltd. KZ750	1980-85	KA686SL	\$71.68
GPZ1100 GPZX1100 KZ900 KZ1000 KZ1000ST KZ1100 Z1R/Z2R Overbore to 1200cc	1981-84 1983-84 1973-77 1976-80 1976-80 1983-84 1983-84	KA629SL	\$70.15
KZ900 KZ1000ST Z1R/Z2R Stock	1973-77 1976-80 1977-80	KA627SL	\$72.18
GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1200-1260cc	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	3010FA or KA750SL	\$78.29 \$70.15
GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1425cc Big Block only	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	KA773SL	\$70.15
SUZUKI			
GS1000 GS1150 GPZX1100 GSX1100E Overbore 1175-1260cc	1980-83 1984-86 1983-84 1980-83	3010FA	\$78.29
GSXR1100 GSXR1100F Katana	1986-92 1988-92	3188FA	\$88.84
GS1100 Overbore 1463-1568cc	1980-83	3028FA	\$83.97
GSXR1100 Overbore 1192-1198cc	1993-98	3016FA	\$88.84
TRIUMPH			
Bonneville T100	2001-03	W6194	\$168.26
YAMAHA			
FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1188cc	1986-93 1995-98 1986-93 1995-98	3015FA	\$78.29
FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1250-1314cc	1986-93 1995-98 1986-93 1995-98	3032FA	\$83.97

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